

# Open Mouth Poly Bags

## Pre-made PE Bottom Seal Bags

**INDEVCO**  
PACKAGING SOLUTIONS

### A Sustainable Packaging Choice

↓ RAW MATERIAL REDUCTION

♻️ RECYCLED CONTENT

♻️ RECYCLABLE

#### Up to 30% PCR, 50% PIR, or 100% Virgin Resins

INDEVCO Plastics manufactures pre-formed, heavy-duty recycled Open Mouth Bags that help customers meet their sustainability goals. We use both recycled resins from our in-house post-industrial recycled (PIR) scrap and post-consumer recycled (PCR) resins sourced from third parties. Additionally, we downgauge film, use less energy, and reduce waste going to landfill. Let's discuss your product needs to fulfill your environmental goals.

INDEVCO Plastics manufactures pre-formed Open Mouth Bags with up to 30% post-consumer-recycled (PCR), 50% in-house post-industrial-recycled (PIR), or 100% virgin resins. These polyethylene Open Mouth bags are bottom sealed for automated or manual filling and heat sealing. Request Open Mouth Poly Bags from 5 lb to 100 lb capacity for transporting and storing minerals and compounds in such forms as granules, pellets, and powders. Let's discuss meeting your sustainability objectives by sourcing recycled pre-formed bags with PIR resin or PCR resin.

#### Markets

Chemical & Petrochemical, Food, Industrial Salt & Mineral, Lawn & Garden



## Open Mouth Bag Specifications

<b>Product Specs</b>	<b>Lay Flat Width:</b> 13" – 23"   <b>Gauge:</b> 3.0 mil – 7.0 mil <b>Material:</b> LLDPE/HDPE with 100% virgin resins or 30-50% recycled resins   <b>Density:</b> 0.993 kg/cm <sup>3</sup>   <b>Capacity:</b> 5lbs -100lbs	
<b>Product Performance</b>	<b>Flexographic Printing:</b> Front-to-back combination of up to 8 colors EZ Open UV Inhibitor 1-year protection Embossing Micro perforations	Anti-slip agent Anti-skid coating Handle Corner seals Tack seals for gusseted bags

## Open Mouth Bag Options

	Raw Materials		Packaging Recovery
	Raw Material Reduction	Recycled PE	100% Recyclable
Open Mouth Bag	✓	✓	✓

## Open Mouth Bag Benefits

<b>Custom Sizing and Appearance</b>	Format packaging to fulfill product requirements with Open Mouth Poly Bags ranging from 5lb to 100lb capacity. Additional customizations include clarity, gloss & stiffness properties to keep packaging in pristine alignment with customer brands.
<b>Suitable For Automatic or Manual Filling Lines</b>	Fill product using automated or manual filling with Open Mouth Bags pre-sealed bottom. The high seal performance packages contents securely to prevent gaps on closure.
<b>Package Resilience</b>	Transport contents with confidence using Open Mouth Bags, which are designed to resist moderate puncture and burst causing forces.
<b>Additional Constructions</b>	Keep products protected and fresh using Open Mouth Bags with further customization options of anti-skid, anti-slip, and Ultraviolet Inhibitor agents for additional palletization assurance. For more ease of use, handle and EZ Open features can be added for customer convenience.

Ask about our Carbon Footprint Reduction Program to help you improve your company's packaging footprint